WHAT IS CLAIMED IS:

1. A four-fingered welding glove, comprising:

an integrated sheet including a front index finger portion, a rear index finger portion, a rear middle finger portion, a rear shell portion, a finger end, and a thumbhole;

a finger piece having a front middle finger portion and a front shell portion, wherein the finger piece is coupled to the finger end and the front index finger portion such that the front and rear index finger portions are together configured to receive an index finger, such that the front and rear middle finger portions are together configured to receive a middle finger, and such that the front and rear shell portions are together configured to receive a third finger and a little finger; and

a thumb piece coupled to the thumbhole of the integrated sheet and configured to receive a thumb.

- 2. The welding glove of Claim 1, wherein the front index finger portion includes a wing at a side surface thereof, and wherein the finger piece is sewn on the finger end and the wing of the front index finger portion
- 3. The welding glove of Claim 1, wherein a first stitch line is formed between the rear index finger portion and the rear middle finger portion, and a second stitch line is formed between the rear middle finger portion and the rear shell portion, and wherein one of the first and second stitch lines is shorter than the other one.
- 4. The welding glove of Claim 1, wherein the front middle finger portion and the front shell portion are separately formed.
 - 5. A four-fingered welding glove, comprising:

an integrated sheet having a front shell portion, a rear shell portion, a rear middle finger portion, a rear index finger portion, a finger end and a thumbhole;

a finger piece having a front middle finger portion and a front index finger portion, wherein the finger piece is coupled to the finger end and the front shell portion such that the front and rear index finger portions are together configured to receive an index finger, that the front and rear middle finger portions are together configured to receive a middle finger, and that the front and rear shell portions are together configured to receive a third finger and a little finger; and

a thumb piece coupled to the thumbhole of the integrated sheet and configured to receive a thumb.

- 6. The welding glove of Claim 5, wherein the front middle finger portion and the front index finger portion are separately formed.
- 7. The welding glove of Claim 5, wherein the front shell portion includes a wing at a side surface thereof, and wherein the finger piece is sewn on the finger end and the wing of the front shell portion
 - 8. A four-fingered welding glove, comprising:
 - a palm piece having a finger end and a thumbhole;
- a finger piece having a front index finger portion, a front middle finger portion and a front shell portion, coupled to the finger end of the palm piece;

a backhand piece having a rear index finger portion, a rear middle finger portion, and a rear shell portion, wherein the backhand piece is coupled to the palm piece such that the front and rear index finger portions are together configured to receive an index finger, that the front and rear middle finger portions are together configured to receive a middle finger, and that the front and rear shell portions are together configured to receive a third finger and a little finger; and

a thumb piece coupled to the thumbhole of the palm piece and configured to receive a thumb.

- 9. The welding glove of Claim 8, wherein the front index finger portion, the front middle finger portion and the front shell portion are separately formed.
 - 10. A four-fingered welding glove, comprising:

an integrated sheet having a front shell portion, a front index finger portion, a rear index finger portion, a rear middle finger portion, a rear shell portion and a thumbhole;

a front middle finger piece separately cut and sewn between the front shell portion and the front index finger portion, wherein the front and rear index finger portions are together configured to receive an index finger, wherein the front and rear middle finger portions are together configured to receive a middle finger, and wherein the front and rear shell portions are together configured to receive a third finger and a little finger; and

a thumb piece coupled to the thumbhole of the integrated sheet and configured to receive a thumb.

- 11. The welding glove of Claim 10, wherein the front shell portion and the front index finger portion include a wing at a side surface thereof, respectively, and wherein the front middle finger piece is sewn between the wing of front shell portion and the wing of the front index finger portion.
- 12. The welding glove of Claim 10, wherein the front index finger portion is adjacent to the rear index finger portion.
- 13. The welding glove of Claim 10, wherein the front shell portion is adjacent to the rear shell portion.